

Handbook for repairs in the intimate area of TPE love dolls

Repair of the vagina opening

(for versions with integrated vagina and removable insert)

Before



Afterwards



I. General:

Repairs in the intimate area of TPE love dolls represent special repair measures, since this area is subject to a very high material tension.

For this purpose the basic knowledge from the basic handbook as well as the handling of the TPE paste and the soft solvents must be known.

All repairs are always causing the TPE material structure to be separated by liquefaction.

The solvents volatilize after the repair and therewith the repositioning and re-organization of the TPE material structure takes place.

TPE material under tension has the property of an increased yielding during liquefaction, whereby the TPE material structure is further separated very quickly and uncontrolled.

Repairs in the intimate area of the TPE dolls need a long time, a special preparation, patience and precise work.

**Do not give meaning to the time.
What counts is the result !**

II. Preparatory measures for repair work in the intimate area:

The following applies:

- 1.) TPE material tension must be minimized by closing the legs of the TPE love doll.
- 2.) Only the soft solvents from the TPE repair kit may be used.
- 3.) With the white oil contained in the repair kit, a large-area and intensive mineral oil saturation must be carried out.

The large-area and intensive mineral oil saturation ensures

- the creation of a mineral oil buffer for the additional attenuation of the already soft solvents and
- the large-area reduction of the material tension of the repair site in the center.



The large-area and intensive mineral oil saturation is always carried out 3 times.

The absorption of the white oil takes 60 to 90 minutes.

To this the white oil is applied thinly with the brush and distributed.



The large-area and intensive mineral oil saturation must always be done before repair steps and applications of soft solvents.

III. Preparation of the TPE love doll:

The intimate area of the TPE love doll is explicitly and intensively washed and dried.

A powdering is not performed.

An existing insert is removed and the cavity therefor is also washed and dried.

1.) The workplace:

We recommend a large table on which the TPE doll can be placed.

In the amount, this should allow either a standing or seated work position.

Furthermore, adequate lighting must be provided.

The TPE doll is covered with cloths and blankets so that only the area for the repair remains free.

All work material should be placed in safe distance next to the doll.

2.) Changing position of the TPE doll regarding to the repair steps:

The work table must also allow the TPE doll to lie on the back, the abdomen, as well as on the side.

This changing position is necessary as the site at the vagina, where we perform repair steps, must always be below.

For this reason, additional cushioning material is used to stabilize the doll (e.g. further pillows and blankets).

IV. Conduct of repair:

1.) Removing of skin pieces and fringes:

For this the TPE-doll lies on the back and the legs are wide spread.



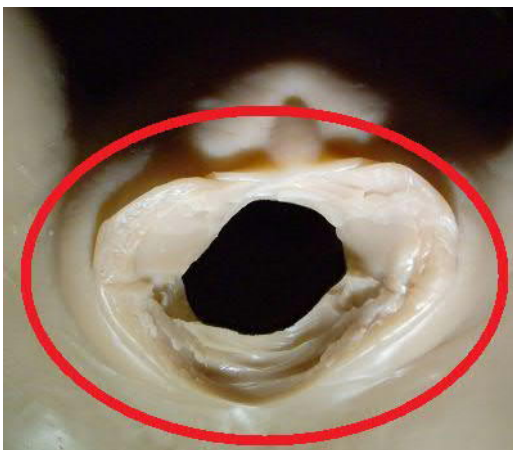
Skin pieces and fringes are carefully removed with a small and sharp fingernail scissors and tweezers

Later, everything is completely filled with TPE paste as a new TPE material, reinforced and smoothed.

It is important to hold skin pieces with the tweezers and to cut them off with the scissors.

If you pull on skin pieces and then cuts, you are creating at this point a hole, because you have lifted too much TPE material.

2.) The large-area and intensive mineral oil saturation in preperation for a first smoothing:



The white oil is applied thinly and spread with the brush externally and in the vagina.
(See red border in picture)

The absorbation of the white oil takes 60 to 90 minutes.

The large-area and intensive mineral oil saturation is always carried out 3 times.

The large-area and intensive mineral oil saturation ensures

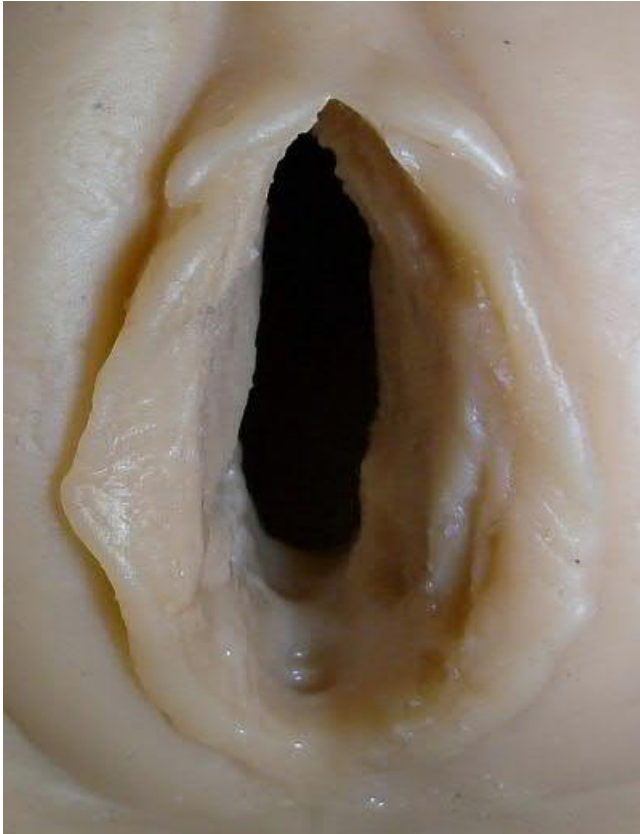
- the creation of a mineral oil buffer for the additional attenuation of the already soft solvents and
- the large-area reduction of the material tension of the repair site in the center.

3.) First smoothing with the solvent "Smoother":

With the first smoothing, the surface inside the vagina is adapted after removal of the skin pieces and fringes, so that the TPE paste can be applied all around without any surface unevenness.

For this the TPE doll lies on the back.

The legs are only slightly spread apart to keep the material tension as low as possible.



The smoothing is done from above (below the clitoris) downwards.

The solvent "Smoother" is always applied thinly and sparingly.

Subsequently, the smoothing is done with gentle brush movements, whereby the smoothing takes place slowly.

As soon as the surface is dry from solvent, the smoothing is stopped.

On a dry surface, the brush movement would produce plucking in the TPE material.

After smoothing, we give the surface a time of 24 hours so that the solvent "Smoother" can volatilize.

4.) The large-area and intensive mineral oil saturation:

The large-area and intensive mineral oil saturation is then repeated as described in point 2.).

Thus, a mineral oil buffer is again built, which has been reduced by smoothing with the solvent "Smoother".

Furthermore, the mineral oil buffer is required for the upcoming stepwise filling with the TPE paste.

5.) Stepwise filling with the TPE paste:

It is not possible to perform a filling all around the vagina in one go.

This has to be done gradually in 4 steps since the TPE paste always flows downwards.

Furthermore, the TPE paste always requires a curing time of 24 hours between the individual filling steps.

The filling steps:

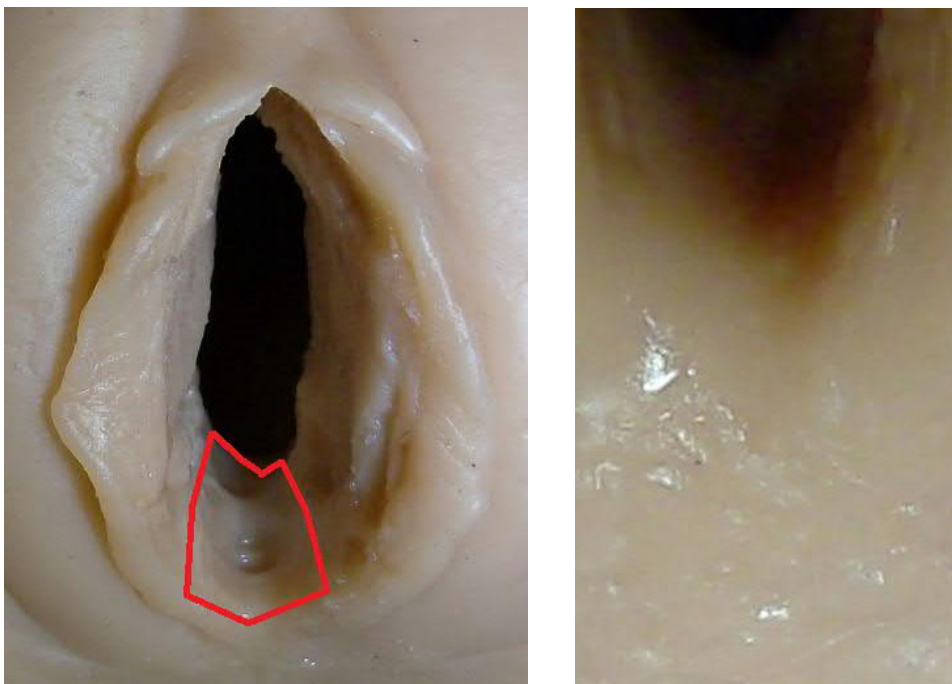
- Step 1: Filling of the lower vagina area / TPE doll lies on the back
- Step 2: Filling beneath the clitoris / TPE doll lies on the abdomen
- Step 3: Filling on the right inside of the labia / TPE doll lies on the side
- Step 4: Filling on the left inside of the labia / TPE doll lies on the side

As a result, the total of all filling steps requires a total of 4 days.

- Step 1: Filling of the lower vagina area

For this the TPE doll lies on the back.

The legs are only slightly spread apart to keep the material tension as low as possible.



It is recommended to prepare the TPE paste first.

Use the big syringe with attached infusion hose and draw up some TPE paste from the container.

Now the solvent "Preparer" is applied thinly on the lower vagina area.

(See red border in picture)

Subsequently, the TPE paste is applied exactly within this range to the still shining solvent "Preparer" to ensure the cold welding.

For fine work and modeling, the TPE paste can be taken up with the blunt cannula or a toothpick, dabbed and finely divided.

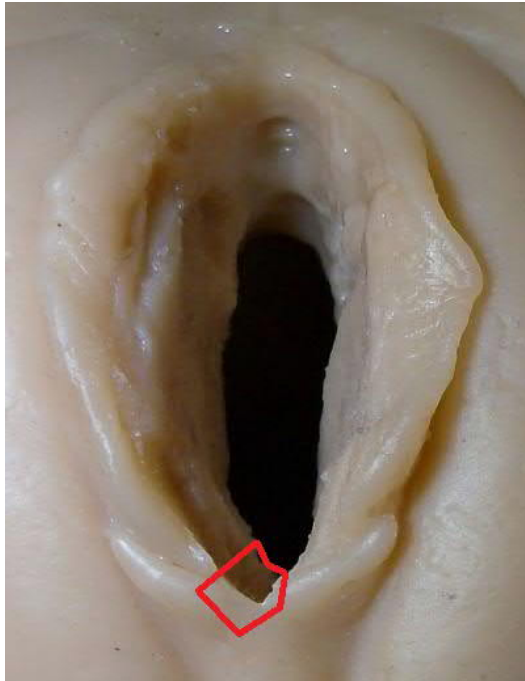
The TPE paste now requires a curing time of 24 hours.

The TPE doll is not moved during the curing time.

- Step 2: Filling beneath the clitoris

For this the TPE doll lies on the abdomen.

The legs are only slightly spread apart to keep the material tension as low as possible.



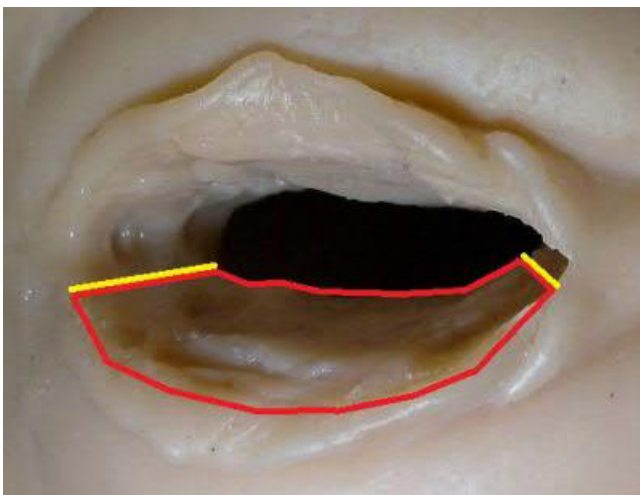
The filling is carried out exactly as described in the previous step.

The TPE paste now requires a curing time of 24 hours.
The TPE doll is not moved during the curing time.

- Step 3: Filling on the right inside of the labia

For this the TPE doll lies on the side.

The lower leg lies flat on the work table, and the upper leg is only slightly angled upwards to keep the material tension as low as possible.



The filling is now performed over the entire size of the inner labia lip.

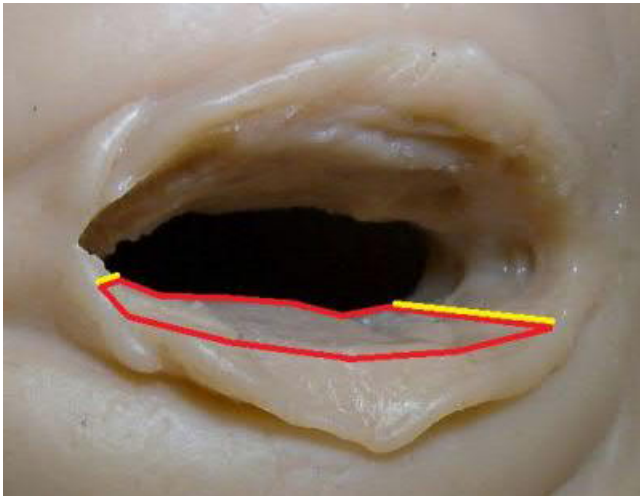
Important is the overlapping transition to the already applied TPE paste.
(See yellow line in picture)

The TPE paste now requires a curing time of 24 hours.
The TPE doll is not moved during the curing time.

- Step 4: Filling on the left inside of the labia

For this the TPE doll lies on the side.

The lower leg lies flat on the work table, and the upper leg is only slightly angled upwards to keep the material tension as low as possible.

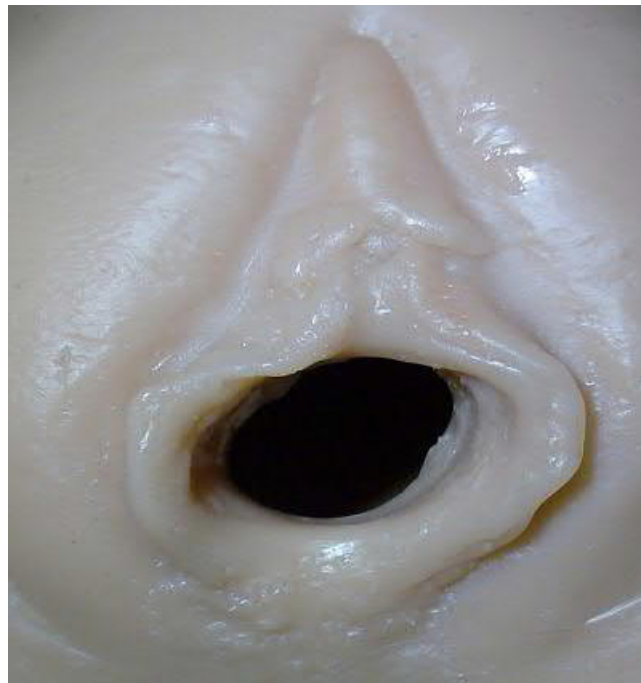


The filling is now performed over the entire size of the inner labia lip.

Important is the overlapping transition to the already applied TPE paste.
(See yellow line in picture)

The TPE paste now requires a curing time of 24 hours.
The TPE doll is not moved during the curing time.

After curing, we have the following repair result.



The TPE paste has already produced a smooth surface inside the vagina itself.

It is now checked whether the filling with the TPE paste has been successful all over.
In locations where this is not present, the solvent "Preparer" can be thinly applied again on the TPE paste so that it can be filled again with TPE paste.

In order to ensure that all transitions pass smoothly into one another, final smoothing is carried out as part of the postprocessing.

V. Postprocessing:

1.) The large-area and intensive mineral oil saturation in preparation for the smoothing:

The large-area and intensive mineral oil saturation is then repeated as described in point 2.).



Since new TPE material has now been applied, from which the solvent "Preparer" has vaporized, this must also be saturated with mineral oil before doing the smoothing.

Furthermore, the mineral oil buffer is required for the upcoming smoothing with the solvent "Smoother".

2.) Smoothing with solvent "Smoother":



The smoothing is done from above (below the clitoris) downwards.

The solvent "Smoother" is always applied thinly and sparingly.

Subsequently, the smoothing is done with gentle brush movements, whereby the smoothing takes place slowly.

As soon as the surface is dry from solvent, the smoothing is stopped.

On a dry surface, the brush movement would produce plucking in the TPE material.

Furthermore, subtleties of the labia and the clitoris can also be smoothed.

After smoothing, we give the surface a time of 24 hours so that the solvent "Smoother" can volatilize.

3.) Matting with solvent "Finisher":

The highly volatile solvent "Finisher" is now applied thinly and sparingly and with gentle brush movements easily spreaded.
This creates again the matt-effect of the TPE surface.

VI. Final measures:

1.) Saturation with mineral oil and repeated care with mineral oil-containing care products:

Finally, the repaired area is again saturated with mineral oil.
This can be done again with the white oil from the repair kit or now with Vaseline or another preferred product for the doll care, which contains mineral oil.

2.) Stretching test:

After an adequate care with mineral oil has taken place, it is recommended to carry out a stretching test of the repaired vaginal opening.

It is to be checked, that no cracks are present.

3.) Care instructions:

Important is the permanent care with mineral oil-containing care products in order to ensure that the TPE material is now always kept very soft and stretchable in order to prevent a renewed damage caused by strain cracks.

Vagina and anus should always be treated generously with mineral oil-containing care products and saturated.

When inserting and removing a vagina insert, it is recommended to use vaseline at the vagina opening to reduce friction.

There is no powdering inside the vagina, vagina insert, insert cavity and anus.

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Änderung und Irrtum vorbehalten.

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