

Handbook for repairs in the intimate area of TPE love dolls

Repair of the anus opening

Before



Afterwards



I. General:

Repairs in the intimate area of TPE love dolls represent special repair measures, since this area is subject to a very high material tension.

For this purpose the basic knowledge from the basic handbook as well as the handling of the TPE paste and the soft solvents must be known.

All repairs are always causing the TPE material structure to be separated by liquefaction.

The solvents volatilize after the repair and therewith the repositioning and re-organization of the TPE material structure takes place.

TPE material under tension has the property of an increased yielding during liquefaction, whereby the TPE material structure is further separated very quickly and uncontrolled.

Repairs in the intimate area of the TPE dolls need a long time, a special preparation, patience and precise work.

**Do not give meaning to the time.
What counts is the result !**

II. Preparatory measures for repair work in the intimate area:

The following applies:

- 1.) TPE material tension must be minimized by closing the legs of the TPE love doll.
- 2.) Only the soft solvents from the TPE repair kit may be used.
- 3.) With the white oil contained in the repair kit, a large-area and intensive mineral oil saturation must be carried out.

The large-area and intensive mineral oil saturation ensures

- the creation of a mineral oil buffer for the additional attenuation of the already soft solvents and
- the large-area reduction of the material tension of the repair site in the center.



The large-area and intensive mineral oil saturation is always carried out 3 times.

The absorption of the white oil takes 60 to 90 minutes.

To this the white oil is applied thinly with the brush and distributed.



The large-area and intensive mineral oil saturation must always be done before repair steps and applications of soft solvents.

III. Preparation of the TPE love doll:

The intimate area of the TPE love doll is explicitly and intensively washed and dried.
A powdering is not performed.

1.) The workplace:

We recommend a large table on which the TPE doll can be placed.

In the amount, this should allow either a standing or seated work position.

Furthermore, adequate lighting must be provided.

The TPE doll is covered with cloths and blankets so that only the area for the repair remains free.

All work material should be placed in safe distance next to the doll.

2.) Dependence of the position of the TPE doll due to the direction of the incisions:

For incisions running from the anus in the direction of the buttocks, the TPE doll lies on the abdomen and the legs are closed.

For incisions, which extend from the anus laterally and in the direction of the vagina, the TPE doll lies on the back, the legs are closed and pointing upwards.

In this position, the TPE doll has to be stabilized with cushions.

3.) Placeholder for closing the anus opening:

While the incision is filled with TPE paste, a placeholder with a round body is inside the anus so that the round anus shape is stress-free and no TPE paste can enter the anus opening.



For this purpose, suitable round placeholder bodies are in the TPE repair kit.

The 2ml syringe is used for a larger anus opening.

The protective sheath of the blunt cannula is used for a smaller anus opening.

On this picture you can see that the 2ml syringe is too large as a placeholder body.

A material elongation is clearly visible.

Because of this the 2ml syringe is not used as a placeholder body.



On this picture you can see that the protective sheath of the blunt cannula fits exactly in diameter.

A material elongation is not generated.

For the further repair we are using the protective sheath of the blunt cannula as a placeholder body.



4.) Removing the imprinted scale from the 2ml syringe:

If the 2ml syringe is to be used as a placeholder body, the printed scale must be removed beforehand.

The imprinted scale is not solvent resistant.

Apply a little bit solvent "Preparer" on a kitchen paper and wipe off the imprinted scale from the 2ml syringe.



IV. Conduct of repair:

1.) Removing of skin pieces and fringes:

Skin pieces and fringes are carefully removed with a small and sharp fingernail scissors and tweezers to enlarge the incision.



Later, everything is completely filled with TPE paste as a new TPE material, reinforced and smoothed.

2.) The large-area and intensive mineral oil saturation:



The white oil is applied thinly and spread with the brush externally and in the anus.
(See red border in picture)

The absorption of the white oil takes 60 to 90 minutes.

The large-area and intensive mineral oil saturation is always carried out 3 times.

The large-area and intensive mineral oil saturation ensures

- the creation of a mineral oil buffer for the additional attenuation of the already soft solvents and
- the large-area reduction of the material tension of the repair site in the center.

3.) Area for the solvent "Preparer":



The solvent "Preparer" must be applied before the TPE paste filling

- in the incision,
- to the side of the incision and
- in the direction of the incision.

(See yellow border in the picture)

The area is therefore selected to be larger in order subsequently to be able to apply more TPE paste here in order to achieve a TPE material reinforcement.

4.) Application of solvent "Preparer" and filling with TPE paste:

The placeholder body is now inserted.
In our example, this is the protective sheath of the blunt cannula.

It is recommended to prepare the TPE paste first.

Use the big syringe with attached infusion hose and draw up some TPE paste from the container.

Now the solvent "Preparer" is applied.

Subsequently, the TPE paste is applied exactly within this range to the still shining solvent "Preparer" to ensure the cold welding.

For fine work and modeling, the TPE paste can be taken up with the blunt cannula or a toothpick, dabbed and finely divided.



The TPE paste now requires a curing time of 24 hours.
The TPE doll is not moved during the curing time.
During the curing time, the placeholder body remains in the anus opening.
The TPE paste does not weld together with the placeholder body.

V. Postprocessing:

1.) The large-area and intensive mineral oil saturation in preparation for the smoothing:

After the TPE paste has hardened, the placeholder body is carefully removed.

Since new TPE material has now been applied, from which solvents have vaporized, this must also be saturated with mineral oil before doing the smoothing.

As already known, the large-area and intensive mineral oil saturation is carried out a total of 3 times.

The focus here is the newly applied TPE paste and the anus opening.



2.) Smoothing with solvent "Smoother":

The solvent "Smoother" is always applied thinly and sparingly.

Subsequently, the smoothing is done with gentle brush movements, whereby the smoothing takes place slowly.

Furthermore, the rounding of the anus opening is done the same way.

As soon as the surface is dry from solvent, the smoothing is stopped.

On a dry surface, the brush movement would produce plucking in the TPE material.



After smoothing, we give the surface a time of 24 hours so that the solvent "Smoother" can volatilize.

3.) Matting with solvent "Finisher":



The highly volatile solvent "Finisher" is now applied thinly and sparingly and with gentle brush movements easily spreaded.

This creates again the matt-effect of the TPE surface.

VI. Final measures:

1.) Saturation with mineral oil and repeated care with mineral oil-containing care products:

Finally, the repaired area is again saturated with mineral oil.

This can be done again with the white oil from the repair kit or now with Vaseline or another preferred product for the doll care, which contains mineral oil.

2.) Care instructions:

Important is the permanent care with mineral oil-containing care products in order to ensure that the TPE material is now always kept very soft and stretchable in order to prevent a renewed damage caused by strain cracks.

Vagina and anus should always be treated generously with mineral oil-containing care products and saturated.

Inside the vagina and anus there is no powdering.

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Änderung und Irrtum vorbehalten.

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